

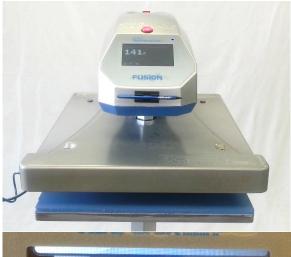


## **Included Parts:**

1. Power Switch (P/N: 1-2087)

## Required Tools:

2. Short #2 Phillips Screwdriver or Ratchet with #2 Phillips Bit



Turn press ON



Set timer for 15 seconds or more





Press Print Switches to lower heater



While heater is lowered, disconnect air supply line from air filter



Turn press OFF



CAUTION: Detach power cord before proceeding





Remove three #8-32 x 3/4" Screws from Control Housing using Short #2 Phillips Screwdriver



Lift off Control Housing and lay it gently on left side of press



Unplug Black & White wires from Power Switch as shown to disconnect from Controller

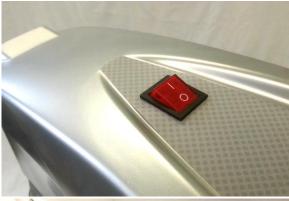


Squeeze retaining clips together to release switch from housing





Transfer wires from old Power Switch to new, one at a time to ensure each wire attaches to the correct terminal



Install new Power Switch into housing as shown



Plug in White & Black wires into Power Switch on opposite sides of the divider as shown to connect to Controller



Replace Housing onto press and screw in three #8-32 x 3/4" Screws using Short #2 Phillips Screwdriver

NOTE: Take care not to pinch any wires between Housing and Upper Casting





Plug in press and turn ON to verify proper operation